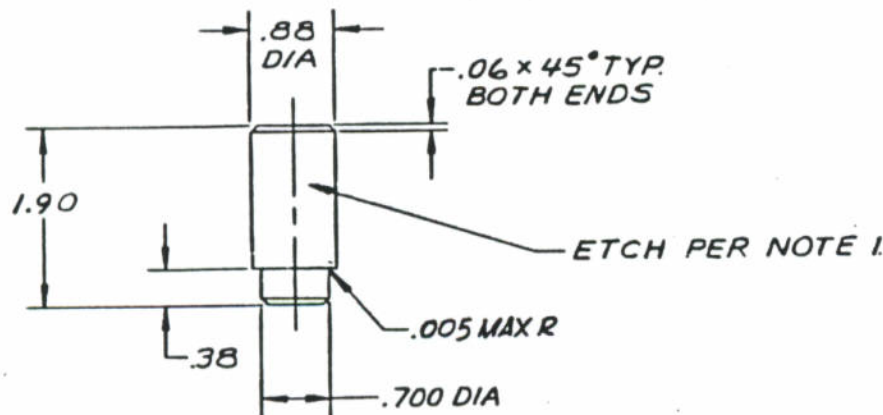
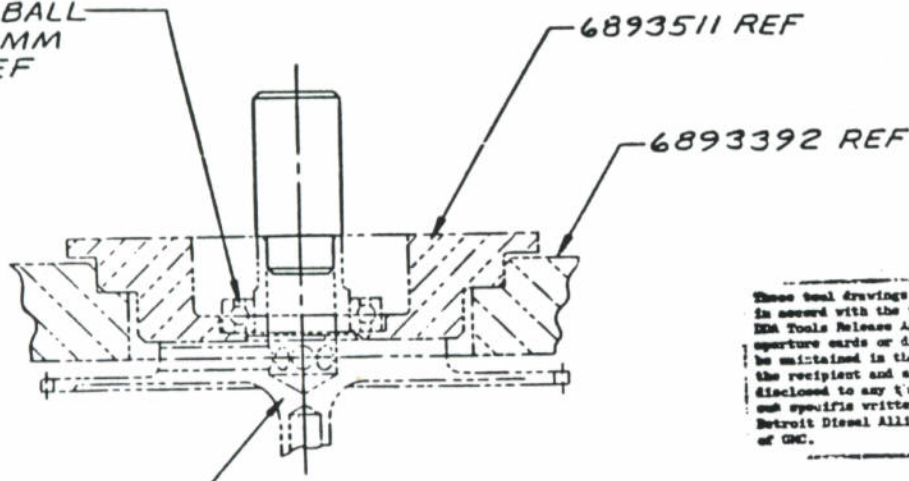


FILE COPY



BEARING-BALL  
25MM x 42 MM  
x 9MM REF



GEARSHAFT, SPUR IDLER &  
CENTRIFUGAL BREATHING REF

# NOTES:

- MARK AS SPECIFIED IN LOCATION SHOWN WITH 1/8 - 3/16 HIGH FIGURES THE FOLLOWING:  
a) THE NAME "ALLISON" FOLLOWED BY THE TOOL NUMBER AND LAST CHANGE LETTER.  
b) VENDOR NAME OR TRADEMARK.
- 63/ FINISH ON ALL SURFACES O.U.S.

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BREAK SHARP EDGES .020 O.U.S.

GEOMETRIC CHARACTERISTIC SYMBOLS			
<input type="checkbox"/> FLATNESS	<input type="checkbox"/> PERPENDICULARITY	<input type="checkbox"/> ON MMC (MAX MATL CONDITION)	
<input type="checkbox"/> STRAIGHTNESS	<input type="checkbox"/> PARALLELISM	<input type="checkbox"/> ON RFS (REGARDLESS OF FEATURE SIZE)	
<input type="checkbox"/> ROUNDNESS	<input type="checkbox"/> ANGULARITY	<input type="checkbox"/> BASIC DIM	
<input type="checkbox"/> CYLINDRICITY	<input type="checkbox"/> ROUNDT	<input type="checkbox"/> DIAMETER	
<input type="checkbox"/> PROFILE OF A LINE	<input type="checkbox"/> TRUE POSITION	<input type="checkbox"/> DATUM IDENT	
<input type="checkbox"/> PROFILE OF A SURFACE	<input type="checkbox"/> CONCENTRICITY		
	<input type="checkbox"/> SYMMETRY		

USE ON ENGINE MODELS  
250 SERIES

UNLESS OTHERWISE SPECIFIED TOL. ON ANGLES $\pm 1^\circ$ TOL. ON 3 PLACE DECIMALS $\pm .010$ TOL. ON 2 PLACE DECIMALS $\pm .02$	APPROVALS DATE DRAWN CHECKED CHG. DR. MET. ENGR. 1 ENGR. 2 ENGR. 3 FINAL REVIEW APPROVAL
MATL SAE 72 (BRASS)	HEAT TREAT AND HARDNESS
SURFACE TREAT.	INSPECTION

DRAWING PRACTICE	SAE 72
SURFACE TEXTURE	
SCREW THREADS	
GENERAL SPECIFICATIONS	SPEC. SUMMARY
TITLE DRIFT-25MM x 42MM x 9MM BEARING IDLER & CENTRIFUGAL BREATHING SHAFT	MODEL (FIRST USAGE)
SIZE C	CODE IDENT 73J42
SCALE 1/1	DWG. No. 6893512
	SHEET

6893512